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# Norland Optical Adhesive NOA 68, 1 lb. Bottle

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Norland Optical Adhesive NOA68, 1 lb. Bottle

Stock **#16-780** **3 In Stock**

⊖ 1 ⊕ C\$486<sup>00</sup>

**ADD TO CART**

Volume Pricing	
Qty 1-4	C\$486.00 each
Qty 5-11	C\$437.40 each
Qty 12+	C\$415.65 each
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Product Downloads

**General**

Size (oz):  
16

Norland Number:  
68

Shelf Life:  
4 months

Type:

Bottle

**Typical Applications:**  
High viscosity adhesive for plastics: acrylic polycarbonate and CAB.

**Cure:**  
UV

### Optical Properties

**Index of Refraction ( $n_d$ ):**  
1.54 @ 589nm

**Absorption Range (nm):**  
350 - 380

### Material Properties

**Glass Bonding:**  
Excellent

**Metal Bonding:**  
Good

**Plastic Bonding:**  
Excellent/Good

**Viscosity (cps):**  
5000

**Bonding Type:**  
Plastic to Plastic/Glass

**Energy for Full Cure (J/cm<sup>2</sup>):**  
4.5

### Environmental & Durability Factors

**Durability:**  
Flexible

### Regulatory Compliance

**RoHS 2015:**  
[Compliant](#)

**Certificate of Conformance:**  
[View](#)

**Reach 251:**  
[Compliant](#)

## Product Details

- Excellent Optical Qualities
- Adhesives for Glass, Metal, and Plastic Bonding
- Cure Quickly when Exposed to UV Light
- [Preloaded Norland Optical Adhesive Syringes](#) Also Available

Norland Optical Adhesives are clear, solvent-free optical adhesives designed to fully cure in only minutes when exposed to ultraviolet light. These adhesives are used in precision alignment or positioning applications that require a robust and resilient bond. Norland Optical Adhesives feature a variety of bonding types, including but not limited to glass to glass, glass to glass/metal, and plastic to plastic/glass. To use Norland Optical Adhesives, apply the adhesive to the optical surface, position the components, and use a [UV light source](#) to set the components in place. Since the adhesive will not cure until exposed to UV light, time can be taken during the positioning process to perfect product alignment.

## Technical Information

NORLAND OPTICAL ADHESIVES (NOA) APPLICATION NOTES	
Title	Description
<a href="#">Applying Adhesive</a>	Covers best practices to use when applying Norland Optical Adhesives to ensure an even adhesive layer while avoiding air bubbles.
<a href="#">Chemical Resistance of NOA</a>	Covers the effects of various chemicals on Norland Optical Adhesives including acids, bases, and solvents.
<a href="#">Preventing Lens Separations with NOA</a>	Covers best practices to avoid adhesive failures when bonding optical elements.
<a href="#">Separating Lenses Bonded with NOA</a>	Covers how to unbond optical elements bonded with Norland Optical Adhesives.

